

NORYL GTXTM RESIN APS430

REGION ASIA

DESCRIPTION

PPE + PPS GF 30%, FR V-0

TYPICAL PROPERTY VALUES

Revision 20180905

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yield	122	MPa	SABIC - Japan Method
Tensile Strain, break	10 – 10	%	SABIC - Japan Method
Flexural Stress	166	MPa	ASTM D 790
Flexural Modulus	8620	MPa	ASTM D 790
IMPACT			
Izod Impact, notched, 23°C	78	J/m	ASTM D 256
THERMAL			
HDT, 1.82 MPa, 6.4 mm, unannealed	255	°C	ASTM D 648
CTE, -30°C to 30°C	0.000018 - 0.000058	1/°C	TMA
CTE, -30°C to 30°C PHYSICAL	0.000018 - 0.000058	1/°C	TMA
	0.000018 - 0.000058	1/°C	TMA ASTM D 792
PHYSICAL		,	
PHYSICAL Specific Gravity	1.48	-	ASTM D 792
PHYSICAL Specific Gravity Water Absorption, 24 hours	1.48	- %	ASTM D 792 ASTM D 570
PHYSICAL Specific Gravity Water Absorption, 24 hours Mold Shrinkage, flow, 3.2 mm	1.48 0.02 0.3 - 0.7	- % %	ASTM D 792 ASTM D 570 SABIC method
PHYSICAL Specific Gravity Water Absorption, 24 hours Mold Shrinkage, flow, 3.2 mm Melt Flow Rate, 300°C/5.0 kgf	1.48 0.02 0.3 - 0.7	- % %	ASTM D 792 ASTM D 570 SABIC method
PHYSICAL Specific Gravity Water Absorption, 24 hours Mold Shrinkage, flow, 3.2 mm Melt Flow Rate, 300°C/5.0 kgf ELECTRICAL	1.48 0.02 0.3 – 0.7 43.6	% % g/10 min	ASTM D 792 ASTM D 570 SABIC method ASTM D 1238
PHYSICAL Specific Gravity Water Absorption, 24 hours Mold Shrinkage, flow, 3.2 mm Melt Flow Rate, 300°C/5.0 kgf ELECTRICAL Surface Resistivity	1.48 0.02 0.3 - 0.7 43.6	- % % g/10 min	ASTM D 792 ASTM D 570 SABIC method ASTM D 1238 ASTM D 257

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