

# LEXAN<sup>TM</sup> FR RESINS 9915A

REGION EUROPE

## DESCRIPTION

LEXAN 9915A Polycarbonate (PC) is an injection moldable non-halogenated, unfilled transparent flame retardant grade with high viscosity. It is UV stabilized and has an MVR of 7(300°C/1.2kg) and a UL94 V0@1.5mm, and is available in various color options.

## TYPICAL PROPERTY VALUES

Revision 20200610

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>MECHANICAL</b>			
Tensile Stress, yld, Type I, 50 mm/min	64	MPa	ASTM D 638
Tensile Stress, brk, Type I, 50 mm/min	62	MPa	ASTM D 638
Tensile Strain, yld, Type I, 50 mm/min	6	%	ASTM D 638
Tensile Strain, brk, Type I, 50 mm/min	110	%	ASTM D 638
Tensile Modulus, 5 mm/min	2300	MPa	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	101	MPa	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	2300	MPa	ASTM D 790
Tensile Stress, yield, 50 mm/min	62	MPa	ISO 527
Tensile Stress, break, 50 mm/min	58	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	6	%	ISO 527
Tensile Strain, break, 50 mm/min	77	%	ISO 527
Tensile Modulus, 1 mm/min	2230	MPa	ISO 527
Flexural Stress, brk, 12.5 mm/min	95	MPa	ISO 178
Flexural Modulus, 2 mm/min	2250	MPa	ISO 178
<b>IMPACT</b>			
Izod Impact, notched, 23°C	796	J/m	ASTM D 256
Instrumented Impact Total Energy, 23°C	70	J	ASTM D 3763
Izod Impact, notched 80*10*3 +23°C	70	kJ/m <sup>2</sup>	ISO 180/1A
Izod Impact, notched 80*10*3 -30°C	18	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL</b>			
Vicat Softening Temp, Rate B/50	142	°C	ASTM D 1525
HDT, 1.82 MPa, 3.2mm, unannealed	125	°C	ASTM D 648
CTE, -40°C to 40°C, flow	6.8E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	6.7E-05	1/°C	ASTM E 831
Ball Pressure Test, 125°C +/- 2°C	PASSES	-	IEC 60695-10-2
Vicat Softening Temp, Rate B/120	146	°C	ISO 306
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	125	°C	ISO 75/Af
Relative Temp Index, Elec	125	°C	UL 746B
Relative Temp Index, Mech w/impact	115	°C	UL 746B
Relative Temp Index, Mech w/o impact	125	°C	UL 746B
<b>PHYSICAL</b>			
Specific Gravity	1.2	-	ASTM D 792
Mold Shrinkage, flow, 3.2 mm	0.6 – 0.8	%	SABIC method
Melt Flow Rate, 300°C/1.2 kgf	6.3	g/10 min	ASTM D 1238

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Density	1.2	g/cm <sup>3</sup>	ISO 1183
Water Absorption, (23°C/saturated)	0.35	%	ISO 62-1
Moisture Absorption (23°C / 50% RH)	0.15	%	ISO 62
Melt Volume Rate, MVR at 300°C/ 1.2 kg	7	cm <sup>3</sup> /10 min	ISO 1133
<b>OPTICAL</b>			
Light Transmission, 2.54 mm	>90	%	ASTM D 1003
Light Transmission, 2.54 mm, 420nm	>88	%	SABIC method
Haze, 2mm	1	%	SABIC method
Refractive Index	1.586	-	ISO 489
<b>ELECTRICAL</b>			
Hot Wire Ignition {PLC}	3	PLC Code	UL 746A
High Ampere Arc Ign, surface {PLC}	1	PLC Code	UL 746A
Comparative Tracking Index (UL) {PLC}	3	PLC Code	UL 746A
<b>FLAME CHARACTERISTICS</b>			
UL Yellow Card Link	<a href="#">E45329-102238090</a>	-	-
UL Recognized, 94V-0 Flame Class Rating	1.5	mm	UL 94
Glow Wire Flammability Index 960°C, passes at	1	mm	IEC 60695-2-12
Glow Wire Ignitability Temperature, 1.0 mm	850	°C	IEC 60695-2-13
Glow Wire Ignitability Temperature, 1.5 mm	850	°C	IEC 60695-2-13
<b>INJECTION MOLDING</b>			
Drying Temperature	120	°C	
Drying Time	2 – 4	hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	280 – 310	°C	
Nozzle Temperature	270 – 290	°C	
Front - Zone 3 Temperature	280 – 310	°C	
Middle - Zone 2 Temperature	270 – 290	°C	
Rear - Zone 1 Temperature	260 – 280	°C	
Hopper Temperature	60 – 80	°C	
Mold Temperature	80 – 110	°C	

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